## SIEMENS

## Data sheet

## 6ES7215-1AG40-0XB0



SIMATIC S7-1200, CPU 1215C, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DO 24 V DC; 0.5A; 2 AI 0-10 V DC, 2 AO 0-20 mA DC, Power supply: DC 20.4-28.8V DC, Program/data memory 125 KB

Figuresimilar	
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General information	
Product type designation	CPU 1215C DC/DC/DC
Firmware version	V4.5
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V17 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
l <sup>2</sup> t	0.5 A <sup>2</sup> ·s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
<ul> <li>integrated</li> </ul>	125 kbyte
• expandable	No
Load memory	
	4 Mbyte
• integrated	
Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Plug-in (SIMATIC Memory Card), max. Backup	with SIMATIC memory card
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> <li>Backup</li> <li>present</li> </ul>	with SIMATIC memory card Yes
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> <li>Backup</li> <li>present</li> <li>maintenance-free</li> </ul>	with SIMATIC memory card Yes Yes
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> <li>Backup</li> <li>present</li> </ul>	with SIMATIC memory card Yes

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for hit operations, two	0.00 up (instruction
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 μs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	14 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Local data	
<ul> <li>per priority class, max.</li> </ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
	S comm. modules, T signal board, S signal modules
Time of day	
Clock	Vec
Hardware clock (real-time)	Yes
Backup time     Deviation per day, may	480 h; Typical
Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	14
— up to 40 °C, max.	14
Input voltage	24 V
<ul> <li>Rated value (DC)</li> <li>for signal "0"</li> </ul>	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	10 V DO 0(2.0 H)A
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable
	in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3
Cable length	@ 30 kHz
Cable length • shielded, max.	500 m; 50 m for technological functions
<ul> <li>snielded, max.</li> <li>unshielded, max.</li> </ul>	500 m; 50 m for technological functions 300 m; for technological functions: No
Digital outputs	
	10
Number of digital outputs	
<ul> <li>of which high-speed outputs</li> <li>Limitation of inductive shutdown voltage to</li> </ul>	4; 100 kHz Pulse Train Output
Switching capacity of the outputs	L+ (-48 V)
with resistive load, max.	0.5 A
<ul> <li>with resistive load, max.</li> <li>on lamp load, max.</li> </ul>	0.5 A 5 W
• on lanp load, max. Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	

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<ul> <li>for signal "1" rated value</li> </ul>	0.5 A
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Switching frequency	
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	100 kHz
Relay outputs	
<ul> <li>Number of relay outputs</li> </ul>	0
Cable length	
<ul> <li>shielded, max.</li> </ul>	500 m
• unshielded, max.	150 m
Analog inputs	
	0
Number of analog inputs	2
Input ranges	
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
<ul> <li>shielded, max.</li> </ul>	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
	163
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
<ul> <li>Conversion time (per channel)</li> </ul>	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign) max	10 bit
Resolution with overrange (bit including sign), max.	10 bit
Resolution with overrange (bit including sign), max. Encoder	10 bit
Resolution with overrange (bit including sign), max. Encoder Connectable encoders	
Resolution with overrange (bit including sign), max. Encoder	10 bit Yes
Resolution with overrange (bit including sign), max. Encoder Connectable encoders	
Resolution with overrange (bit including sign), max. Encoder Connectable encoders     2-wire sensor 1. Interface	
Resolution with overrange (bit including sign), max. Encoder Connectable encoders     2-wire sensor 1. Interface Interface type	Yes PROFINET
Resolution with overrange (bit including sign), max. Encoder Connectable encoders     2-wire sensor 1. Interface	Yes PROFINET Yes
Resolution with overrange (bit including sign), max.      Encoder      Connectable encoders         • 2-wire sensor      Interface      Interface type     Isolated     automatic detection of transmission rate	Yes PROFINET Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation	Yes PROFINET Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      • 2-wire sensor  Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing	Yes PROFINET Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types	Yes PROFINET Yes Yes Yes Yes
<ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders         <ul> <li>2-wire sensor</li> </ul> </li> <li>Interface         <ul> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> </ul> </li> </ul>	Yes PROFINET Yes Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)      Number of ports	Yes PROFINET Yes Yes Yes Yes 2
<ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>1. Interface <ul> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> </li> </ul>	Yes PROFINET Yes Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)     Number of ports     integrated switch Protocols	Yes PROFINET Yes Yes Yes Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)     Number of ports     integrated switch Protocols      PROFINET IO Controller	Yes PROFINET Yes Yes Yes Yes Yes 2 Yes 2 Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders     • 2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types     • RJ 45 (Ethernet)     • Number of ports     • integrated switch Protocols     • PROFINET IO Controller     • PROFINET IO Device	Yes PROFINET Yes Yes Yes Yes Yes 2 Yes 2 Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols      PROFINET IO Controller     PROFINET IO Device     SIMATIC communication	Yes PROFINET Yes Yes Yes Yes Yes 2 Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  I. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols      PROFINET IO Controller     PROFINET IO Device     SIMATIC communication      Open IE communication	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols      PROFINET IO Controller     PROFINET IO Device     SIMATIC communication	Yes PROFINET Yes Yes Yes Yes 2 Yes 2 Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  I. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols      PROFINET IO Controller     PROFINET IO Device     SIMATIC communication      Open IE communication	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders      2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types      RJ 45 (Ethernet)      Number of ports     integrated switch Protocols      PROFINET IO Controller      PROFINET IO Device      SIMATIC communication      Open IE communication      Web server	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
<ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>1. Interface <ul> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autonegotiation</li> <li>Autocrossing</li> </ul> </li> <li>Interface types <ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> </li> <li>Protocols <ul> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> </li> </ul>	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Resolution with overrange (bit including sign), max.  Encoder  Connectable encoders     2-wire sensor  Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types     RJ 45 (Ethernet)     Number of ports     integrated switch Protocols      PROFINET IO Controller     PROFINET IO Device     SIMATIC communication     Web server     Media redundancy PROFINET IO Controller	Yes PROFINET Yes
<ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>1. Interface <ul> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autonegotiation</li> <li>Autocrossing</li> </ul> </li> <li>Interface types <ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> </li> <li>Protocols <ul> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> </li> <li>PROFINET IO Controller <ul> <li>Transmission rate, max.</li> </ul> </li> </ul>	Yes PROFINET Yes
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<ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>1. Interface <ul> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autonegotiation</li> <li>Autocrossing</li> </ul> </li> <li>Interface types <ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> </li> <li>Protocols <ul> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> </li> <li>PROFINET IO Controller <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Services <ul> <li>PG/OP communication</li> <li>Isochronous mode</li> </ul> </li> </ul>	Yes PROFINET Yes
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<ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>1. Interface</li> <li>Interface type <ul> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autonegotiation</li> <li>Autocrossing</li> </ul> </li> <li>Interface types <ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> </li> <li>Protocols <ul> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> </li> <li>PROFINET IO Controller <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Services <ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFInergy</li> </ul> </li> </ul>	Yes PROFINET Yes
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max.	
— Number of connectable IO Devices, max.	16
	16
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	10
— of which in line, max.	16
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
— Number of IO Devices that can be	8
simultaneously activated/deactivated, max.	Ŭ
— Updating time	The minimum value of the update time also depends on the
	communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device,</li> </ul>	2
max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	No
SIMATIC communication	
S7 routing	Yes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
supported	Yes
User-defined websites	Yes
OPC UA	
Runtime license required	Yes; "Basic" license required
OPC UA Server	Yes; data access (read, write, subscribe), method call, runtime license required
— Application authentication	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- User authentication	"anonymous" or by user name & password
— Number of sessions, max.	10
- Number of subscriptions per session, max.	5
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	
	20
<ul> <li>number of monitored items, recommended</li> </ul>	
<ul> <li>number of monitored items, recommended max.</li> </ul>	1 000
max.	1 000
max. — Number of server interfaces, max.	1 000 2

MODBUS Yes      communication functions / header      S7 communication          supported         Yes          as server         Yes          as client         Ves         user data per job, max.      Number of connections          overall         PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved         18 max; S7 Connections: 8 reserved / 4 max; HMI Connections: 12 reserved         18 max; S7 Connections: 8 reserved / 4 max; HMI Connections: 12 reserved         18 max; S7 Connections: 8 reserved / 14 max; Open User Connect         roverall         PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved         18 max; S7 Connections: 8 reserved / 14 max; Open User Connect         roverall         PG Connections: 0 reserved / 10 max; Total Connections: 34 reserved /         max          Test commissioning functions         Status/control         Status/control variable         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing         Forcing         Forcing         Forcing         Yes         Diagnostic buffer         o present         Yes         Traces         Number of configurable Traces         Status information         Interrupts/diagnostics/status information	urther protocols	
communication functions / header         S7 communication       • supported         • supported       Yes         • as server       Yes         • as client       Yes         • User data per job, max.       See online help (S7 communication, user data size)         Number of connections       FG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Open User Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions       Status/control         Status/control       Yes         • Status/control variable       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         Diagnostic buffer       Yes         • present       Yes         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte         Interrupts/diagnostics/status information       512 kbyte	•	Yes
S7 communication         • supported       Yes         • as server       Yes         • as client       Yes         • User data per job, max.       See online help (S7 communication, user data size)         Number of connections       PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved 18 max; S7 Connections: 8 reserved / 14 max; OPen User Connections: 0 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC C Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions       Status/control         • Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Eorcing       Yes         • Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Present       Yes         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte         Interrupts/diagnostics/status information       512 kbyte		
• supported       Yes         • as server       Yes         • as client       Yes         • User data per job, max.       See online help (S7 communication, user data size)         Number of connections       PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 8 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 0 reserved / 14 max; Open User Connections: 0 reserved / 14 max; Open User Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions       Status/control         • Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         Diagnostic buffer       Yes         • present       Yes         Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte		
<ul> <li>as server</li> <li>as client</li> <li>User data per job, max.</li> <li>See online help (S7 communication, user data size)</li> <li>Number of connections</li> <li>overall</li> <li>PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 0 reserved / 14 max; Web Connections: 34 reserved / max</li> <li>Test commissioning functions</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</li> <li>Forcing</li> <li>Forcing</li> <li>Yes</li> <li>Diagnostic buffer</li> <li>opresent</li> <li>Yes</li> <li>Number of configurable Traces</li> <li>Mumber of configurable Traces</li> <li>Mumber of configurable Traces</li> <li>Mumber of configurable Traces</li> <li>Mumber of configurable Traces</li> <li>Status/cliagnostics/status information</li> </ul>		Yes
• as client       Yes         • User data per job, max.       See online help (S7 communication, user data size)         Number of connections       • overall         • overall       PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 14 max; Open User Connecti 8 reserved / 14 max; Open User Connecti 8 reserved / 14 max; Open User Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions       Status/control         • Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         Diagnostic buffer       Yes         • present       Yes         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte		
• User data per job, max.       See online help (S7 communication, user data size)         Number of connections       PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved 18 max; S7 Connections: 8 reserved / 14 max; Open User Connecti 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC 0 Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions       Status/control         • Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         Diagnostic buffer       Yes         • present       Yes         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte		
Number of connections       PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved         • overall       PG Connections: 8 reserved / 14 max; Open User Connecti 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC U Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions       Status/control         • Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Forcing       Yes         Diagnostic buffer       Yes         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte		
18 max; S7 Connections: 8 reserved / 14 max; Open User Connecti         8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC IC         Connections: 0 reserved / 10 max; Total Connections: 34 reserved /         max         Test commissioning functions         Status/control         • Status/control variable         • Variables         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing         • Forcing         • Forcing         • Present         Yes         Diagnostic buffer         • Number of configurable Traces         • Memory size per trace, max.         512 kbyte		
8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC to Connections: 0 reserved / 10 max; Total Connections: 34 reserved / max         Test commissioning functions         Status/control         • Status/control variable       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Forcing       Yes         Diagnostic buffer       Yes         • present       Yes         Traces       2         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte		PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved /
Status/control         • Status/control variable       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Forcing       Yes         Diagnostic buffer       Yes         • present       Yes         Traces       2         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte         Interrupts/diagnostics/status information		18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max
Status/control variable Yes     Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters     Forcing     Forcing Yes Diagnostic buffer     o present Yes Traces     Number of configurable Traces 2     Memory size per trace, max. 512 kbyte Interrupts/diagnostics/status information	st commissioning functions	
• Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         Forcing       Yes         • Forcing to present       Yes         • present       Yes         Traces       Ves         • Number of configurable Traces       2         • Memory size per trace, max.       512 kbyte         Interrupts/diagnostics/status information	tatus/control	
Forcing     Yes       Diagnostic buffer     Yes       • present     Yes       Traces        • Number of configurable Traces     2       • Memory size per trace, max.     512 kbyte       Interrupts/diagnostics/status information	Status/control variable	Yes
Forcing Yes Diagnostic buffer     present Yes Traces     Number of configurable Traces 2     Memory size per trace, max. 512 kbyte Interrupts/diagnostics/status information	Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Diagnostic buffer       • present       Yes       Traces       • Number of configurable Traces       • Memory size per trace, max.       512 kbyte	orcing	
present Yes Traces     Number of configurable Traces 2     Memory size per trace, max. 512 kbyte Interrupts/diagnostics/status information	Forcing	Yes
Traces     2       • Number of configurable Traces     2       • Memory size per trace, max.     512 kbyte       Interrupts/diagnostics/status information	iagnostic buffer	
Number of configurable Traces     Memory size per trace, max. Interrupts/diagnostics/status information	· ·	Yes
Memory size per trace, max. 512 kbyte Interrupts/diagnostics/status information		
Interrupts/diagnostics/status information	•	
	Memory size per trace, max.	512 kbyte
	errupts/diagnostics/status information	
Diagnostics indication LED	iagnostics indication LED	
RUN/STOP LED Yes	RUN/STOP LED	Yes
• ERROR LED Yes	• ERROR LED	Yes
MAINT LED     Yes	MAINT LED	Yes
Integrated Functions	egrated Functions	
Frequency measurement Yes	requency measurement	Yes
controlled positioning Yes	ontrolled positioning	Yes
Number of position-controlled positioning axes, max. 8	umber of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface 4; With integrated outputs	lumber of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller Yes	ID controller	Yes
Number of alarm inputs 4		4
Number of pulse outputs 4	umber of pulse outputs	4
Limit frequency (pulse) 100 kHz	imit frequency (pulse)	100 kHz
Potential separation	tential separation	
Potential separation digital inputs	otential separation digital inputs	
Potential separation digital inputs     No		No
between the channels, in groups of	<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs		
Potential separation digital outputs     Yes		
between the channels     No		
between the channels, in groups of	- ·	1
EMC		
Interference immunity against discharge of static electricity	terference immunity against discharge of static electricity	
Interference immunity against discharge of static     Yes		Yes
electricity acc. to IEC 61000-4-2	-	
Test voltage at air discharge     8 kV		
— Test voltage at contact discharge     6 kV	5	0 KV
Interference immunity to cable-borne interference	-	Vac
Interference immunity on supply lines acc. to IEC Yes     1000-4-4	61000-4-4	
Interference immunity on signal cables acc. to IEC Yes     1000-4-4		
	the ofference of the second seco	
61000-4-5	nterference immunity against voltage surge	Vee
Interference immunity against conducted variable disturbance induced by high-frequency fields	<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
Interference immunity against high-frequency Yes radiation acc. to IEC 61000-4-6	<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> <li>hterference immunity against conducted variable disturbance</li> </ul>	e induced by high-frequency fields

Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with
	the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Tes
Ambient conditions	
Free fall	0.2 m; five times, in product package
Fall height, max.     Ambient temperature during operation	0.3 m; five times, in product package
min.	-20 °C
• max.	60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no
	adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C
	horizontal or 45 °C vertical
horizontal installation, min.	-20 °C
horizontal installation, max.	60 °C
vertical installation, min.	-20 °C 50 °C
vertical installation, max.	
Ambient temperature during storage/transportation <ul> <li>min.</li> </ul>	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
• Operation, min.	795 hPa
• Operation, max.	1 080 hPa
<ul> <li>Storage/transport, min.</li> </ul>	660 hPa
<ul> <li>Storage/transport, max.</li> </ul>	1 080 hPa
Altitude during operation relating to sea level	
Installation altitude, min.	-1 000 m
Installation altitude, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity     Operation, max.	95 %; no condensation
• Operation, max. Vibrations	
Vibrations     Vibration resistance during operation acc. to IEC	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
60068-2-6	- 3 (
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
<ul> <li>tested according to IEC 60068-2-27</li> </ul>	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak
Pollutant concentrations	value), duration 11 ms
<ul> <li>SO2 at RH &lt; 60% without condensation</li> </ul>	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection     programming / cycle time monitoring / header	Yes
programming / cycle time monitoring / neader	

• adjustable	Yes	
Dimensions		
Width	130 mm	
Height	100 mm	
Depth	75 mm	
Weights		
Weight, approx.	500 g	
last modified:	7/19/2022 🖸	

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